

FIG. 1

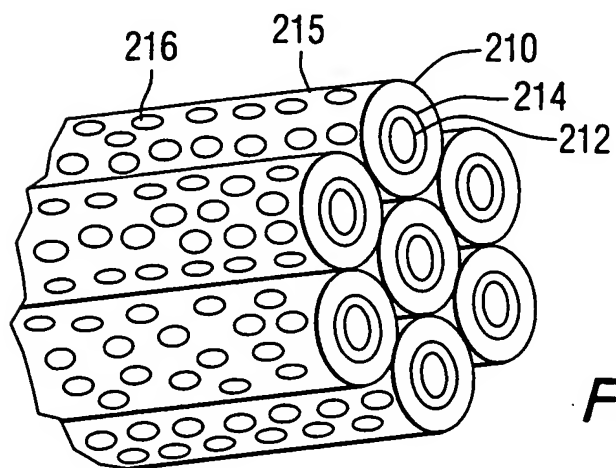


FIG. 2

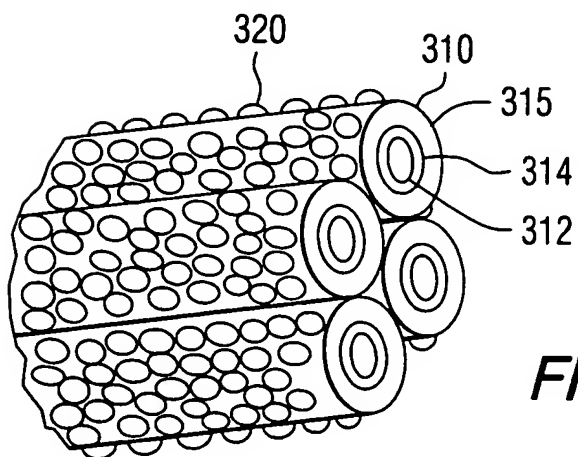


FIG. 3

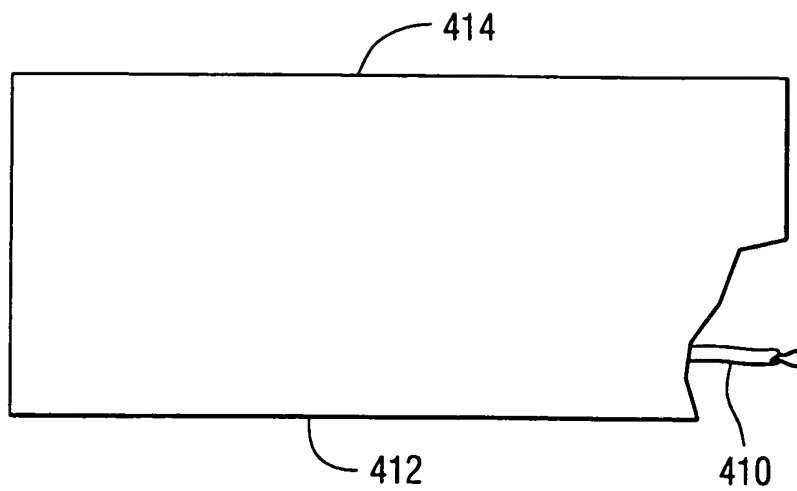


FIG. 4

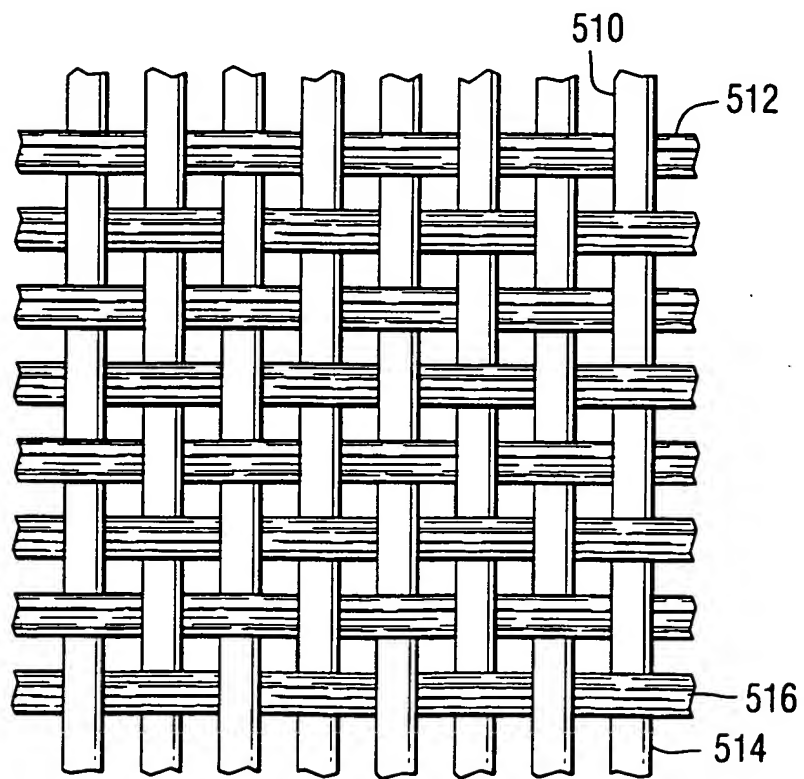
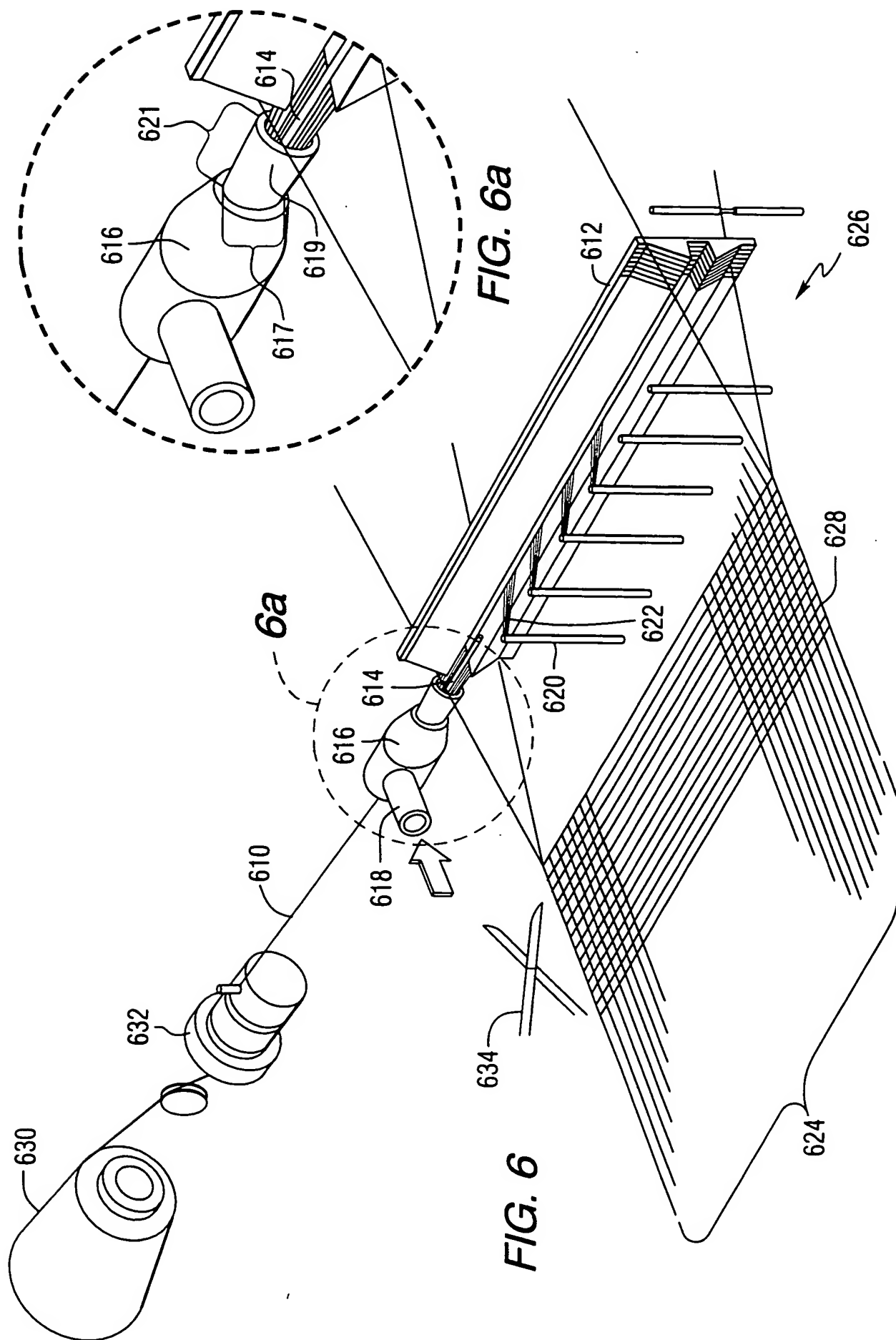


FIG. 5



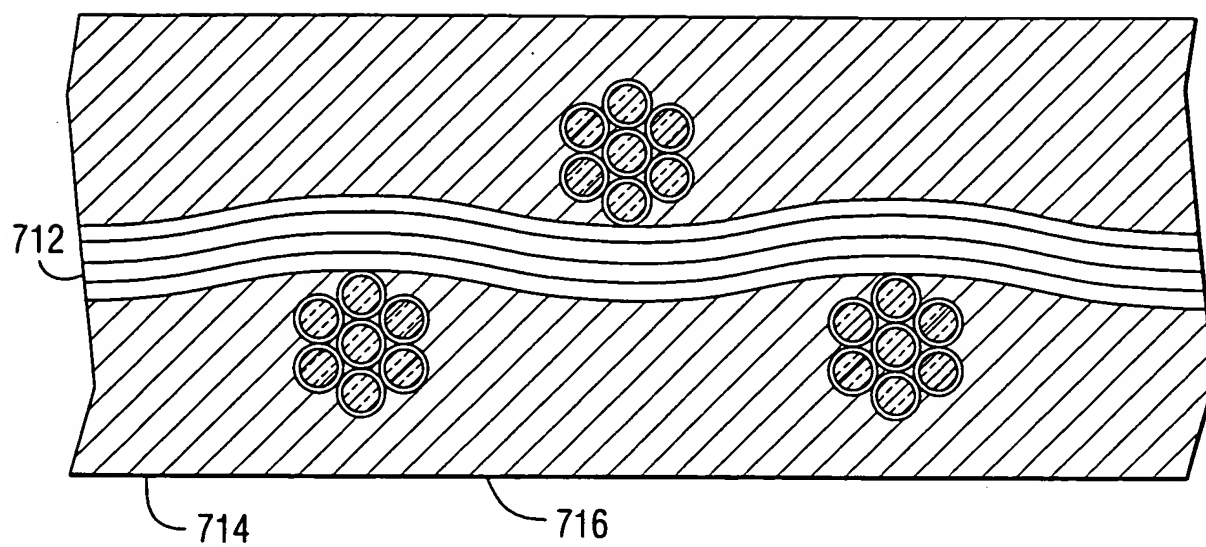


FIG. 7

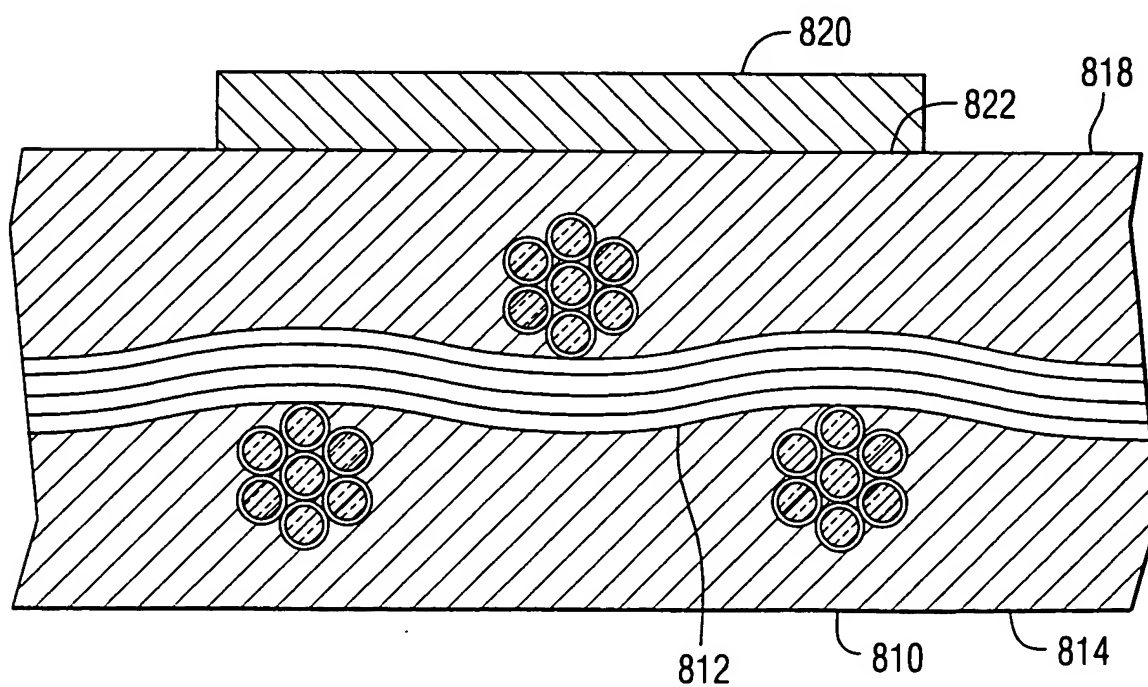


FIG. 8

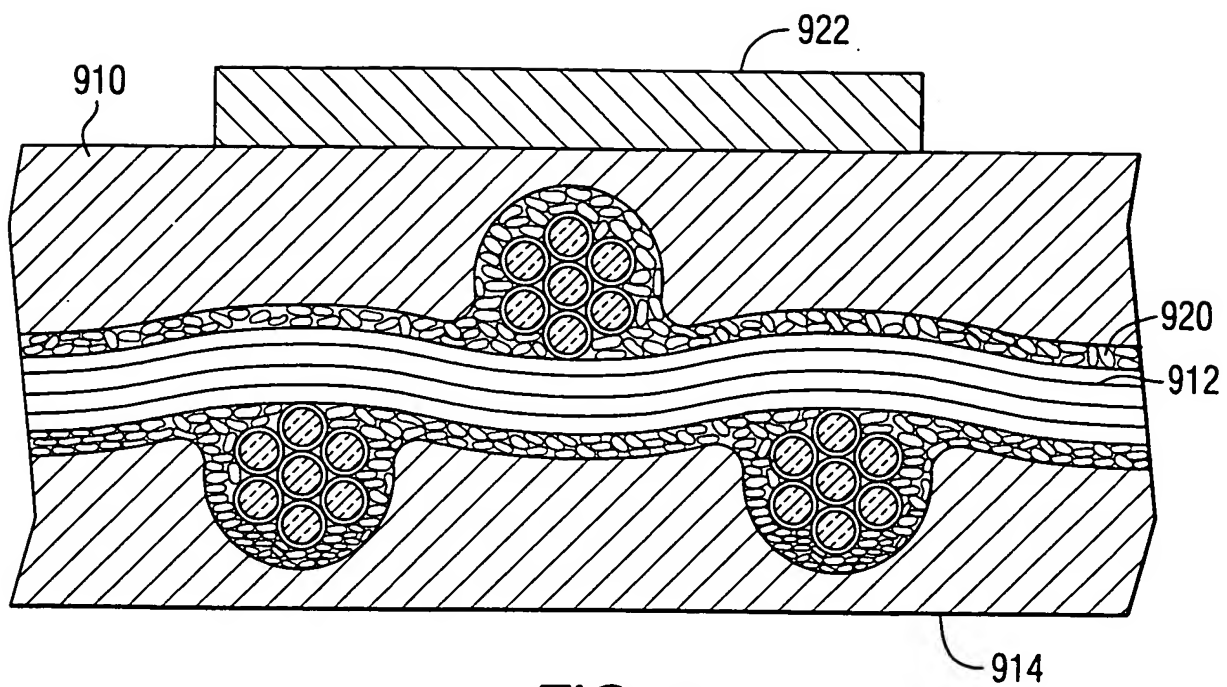


FIG. 9

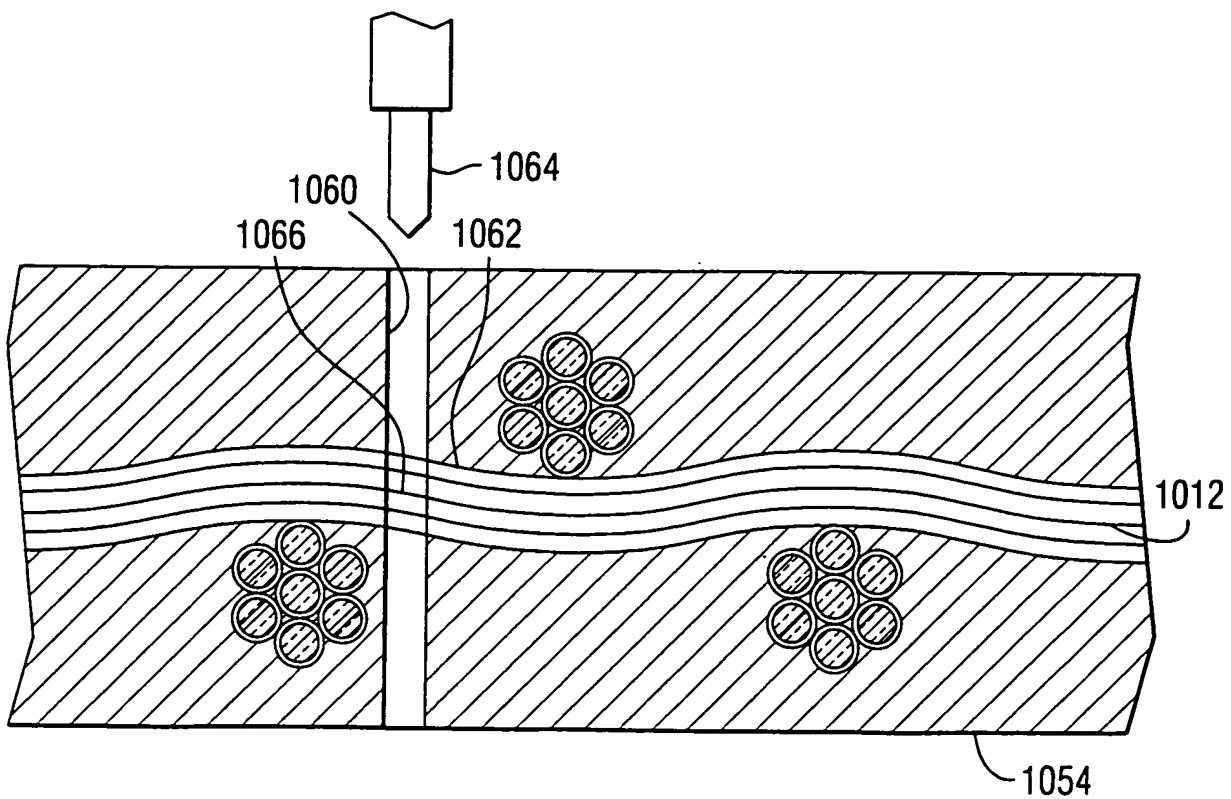


FIG. 10

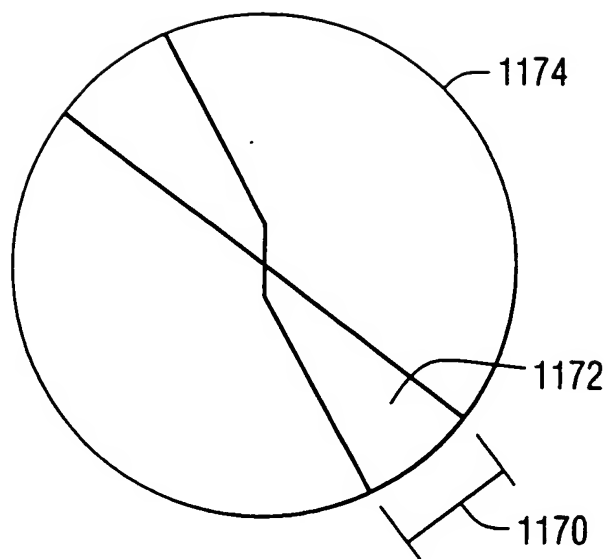


FIG. 11

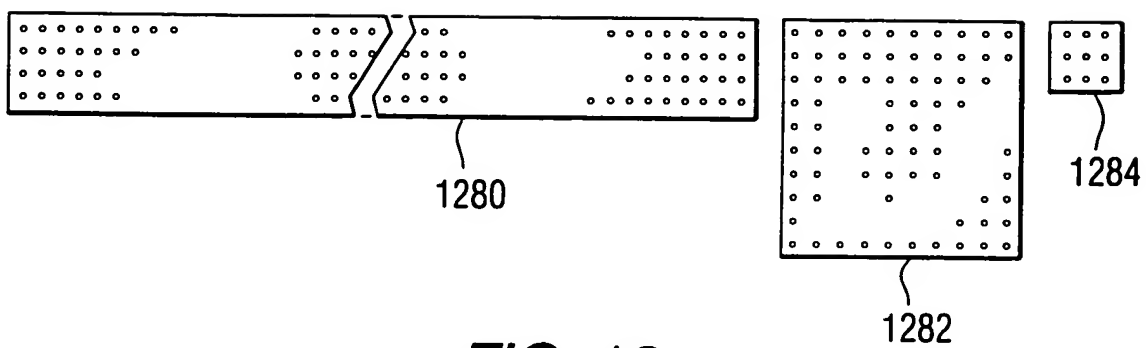


FIG. 12

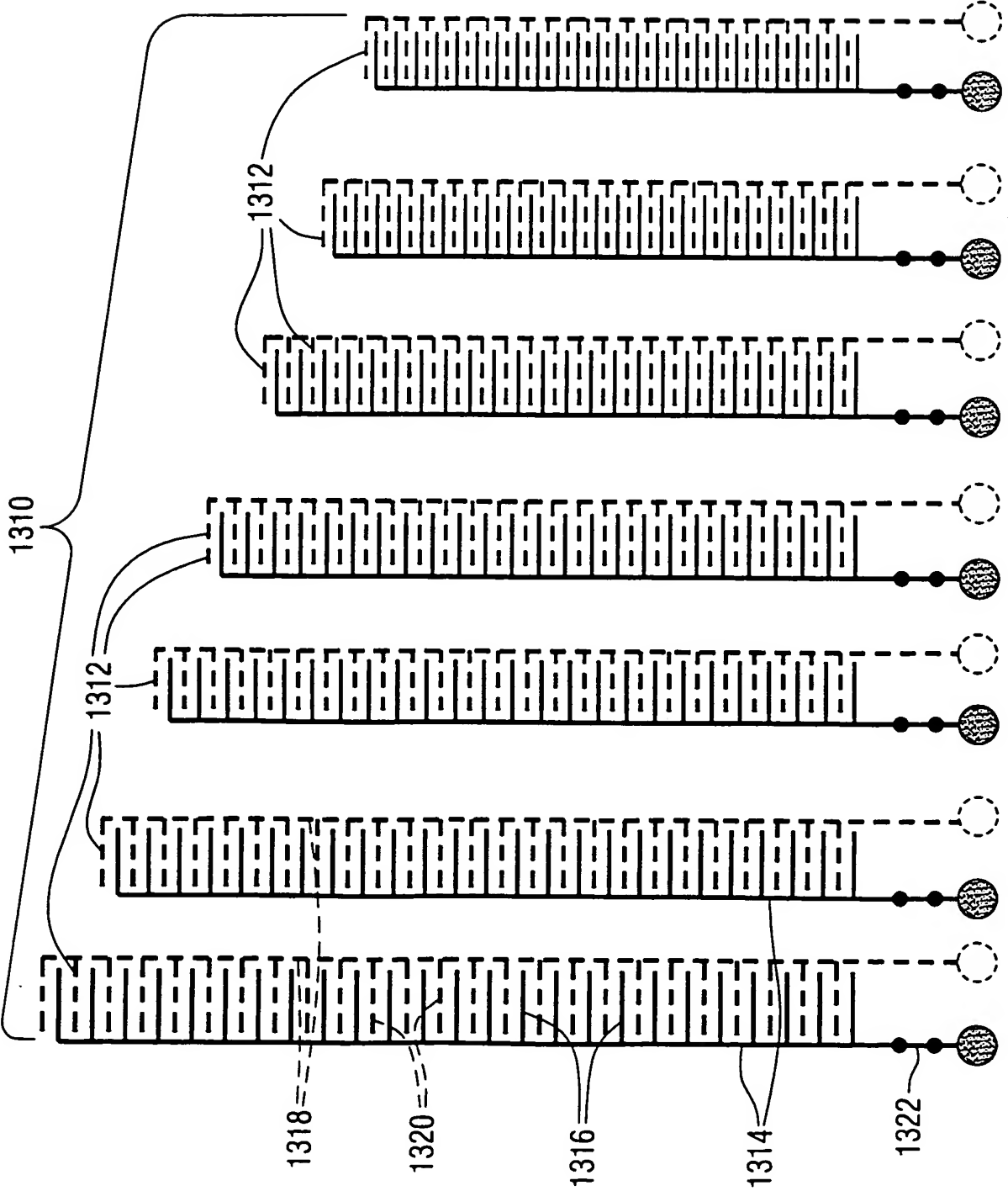


FIG. 13

FIGURE 14

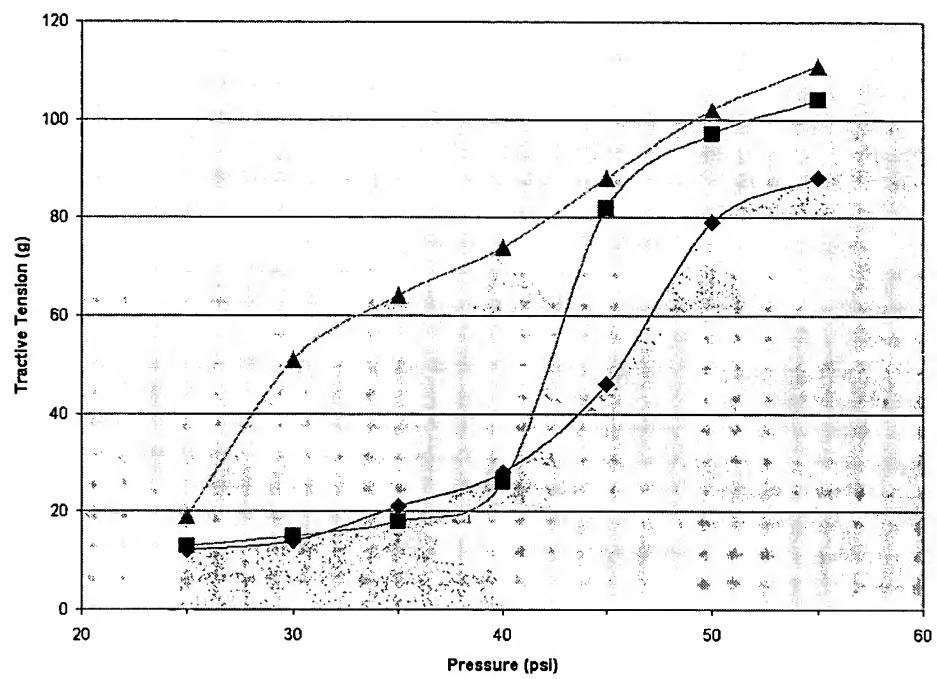


Figure 15

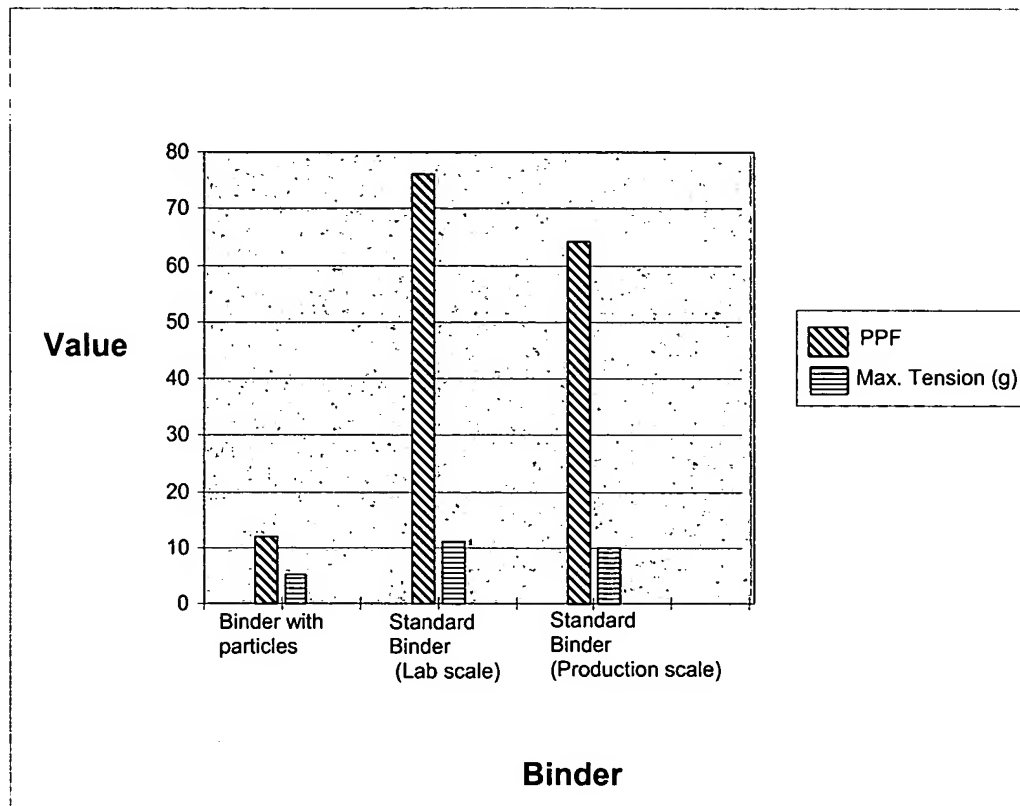


Figure 16

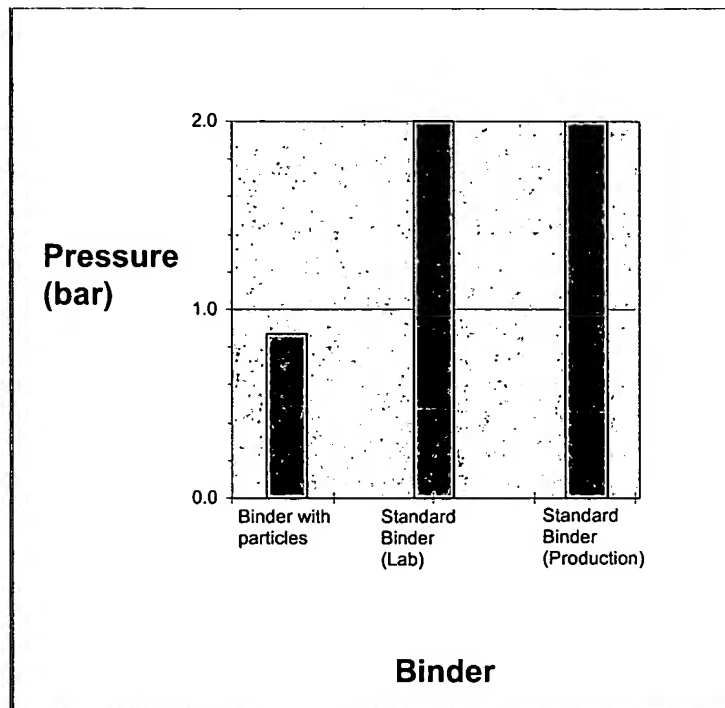


Figure 17

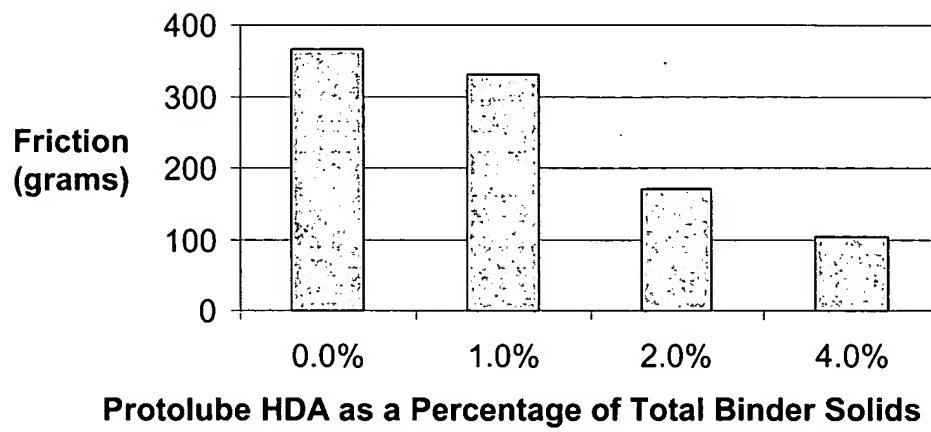
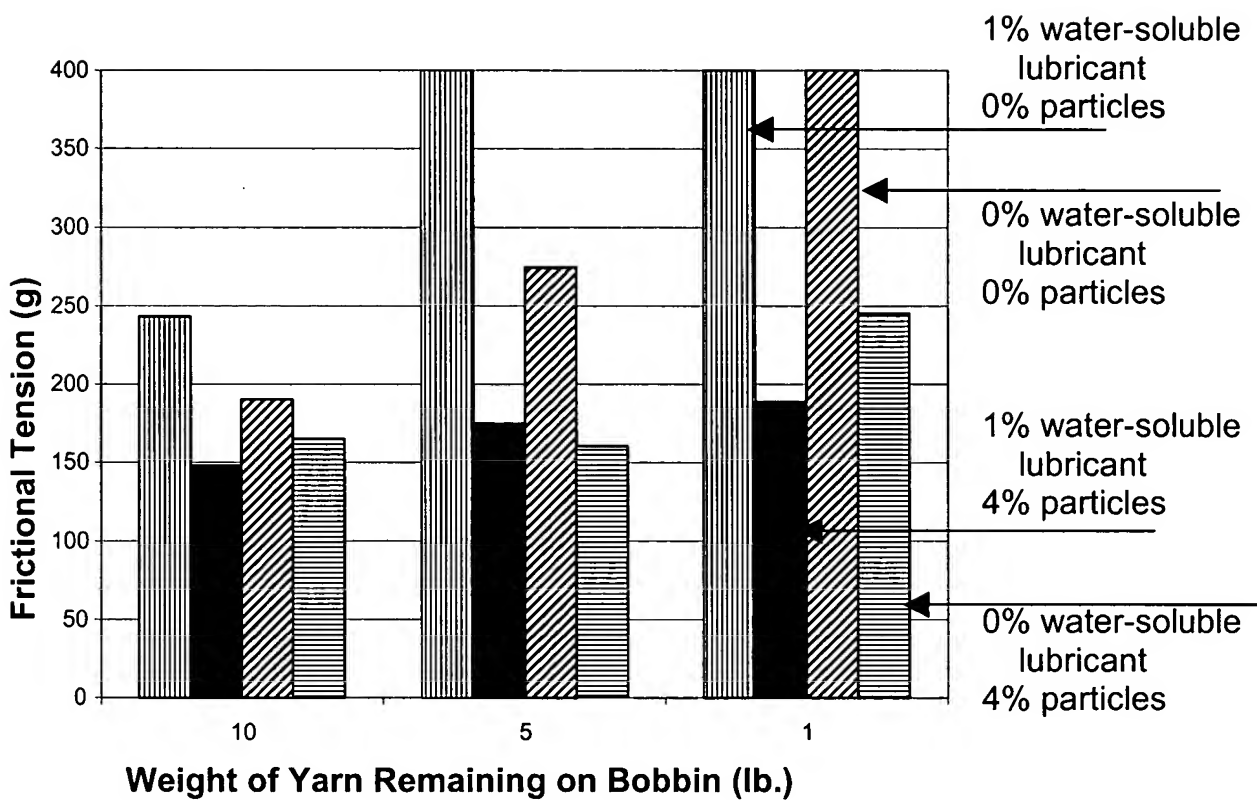


Figure 18



Middle
Forming
Package

Outside
Forming
Package